



NOTES:

1. WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
2. WELDS ARE TO BE $\frac{1}{16}$ " LESS THAN THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE. ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE D1.1. ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS AND FOLLOW THE PROPER WPS POSTED IN WORK AREA.
3. ALL MATERIAL SHALL BE ASTM A36, UNLESS OTHERWISE STATED.
4. DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
DO NOT PAINT ITEM #2.
5. PAINT FINISH:
 - BLAST SSPC-SP10/NACE 2, 2 mil
 - 2-COATS PHENICON HS (LIGHT GRAY)
 - PART-A (920A175)
 - PART-B (700-C-685)

0	ISSUED FOR FEBRICATION	S. Boerckel	1/31/2011	T. KOONTZ	B. MADDUX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					

5	6			HELICAL SPRING LOCK WASHER	1/2" - HELICOID SPRING LOCK WASHER - CAD				
4	6			Type A Plain Washer	1/2" - TYPE-A PLAIN FLAT WASHER - CAD				
3	6			1/2-13 x 1.000 in LONG HHCS	HEX BOLT CAD PLATED - GRADE-5		1.00 in		
2	2	SLFFPD7EA-630-01	SHEET-3	J-BOX FOOT BASE	1/2"Thk - A36 STEEL PLATE	.500 in	7.00 in	10.75 in	BURN/DRILL
1	1	409-2956-LFF7EA-641	SHEET-2	PRESSURE DIFFERENTIAL MOUNT	WELDMENT				WELD
ITEM	QTY	PART NUMBER	DETAIL	DESCRIPTION	MATERIAL	THICKNESS	LENGTH	WIDTH	Process

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS		S. Boerckel	1/31/2011	TITLE PRESSURE DIFFERENTIAL MOUNT ASSEMBLY	LIQUID FUEL FORWARDING SKID - 7EA		
			CHECKED					
			T. KOONTZ	2/3/2011				
	X.X ±0.10 X.XX ±0.06 X.XXX ±0.03 HOLE DIA ±0.03 ANGLES ±0.50° SURFACE ✓ <u>HFS-SF</u>		QA B. MADDUX REVIEWER	2/3/2011	D		ML:	DWG NO
SQUARENESS ±0.06		PROJECT NO 409-2956-1 CUSTOMER EDC - MARGARITA ISLAND		SIZE			409-2956-LFF7EA-0640-1	0
DO NOT SCALE DRAWING		JOB NO	SCALE: 1/4" = 1"		WEIGHT: 81 lbmass		SHEET 1	





